

TABLE OF CONTENTS

Chapter 1: Vertical Transportation	1
1.1 – Scope	1
1.1.1 – Elevators.....	2
1.1.2 – Escalators	3
1.1.3 – Cart Conveyor	4
1.1.4 – Stairlifts	5
1.1.5 – Platform Lifts	5
1.1.6 – Chairlifts	6
1.1.7 – Cable Cars.....	6
1.1.8 – Space Elevator.....	6
1.2 – Introduction	8
1.2.1 – History	8
1.2.2 – Elevator History.....	11
1.2.2.1 – Hoists and Primitive Elevators	11
1.2.2.2 – Hoists and Freight-Elevator History	11
1.2.2.3 – Passenger Elevator History	14
1.2.3 – VT Industry	16
1.2.3.1 – Elevator and Escalator Industry.....	17
1.2.3.1.1 – The Major Elevator Companies	18
1.2.3.2 – Industry Organizations	20
1.2.3.3 – Regulations.....	21
1.3 – Urbanization.....	23
1.3.1 – Urbanization and VT	26
1.3.2 – Modern Elevators and Escalators	26
1.3.3 – Elevator Market.....	27
1.3.4 – Export Market	28
1.3.5 – International Elevator Market Dimensions.....	28
1.3.6 – U.S. Elevator Market	29
1.3.7 – World's Tallest Structures	31
1.3.7.1 – World's Tallest Buildings	32
1.3.7.2 – Tallest Buildings Under Construction	33
1.3.7.3 – The World's Tallest T&O Towers	35
1.3.8 – Skyscrapers.....	37
1.3.9 – Tall Buildings.....	38
1.4 – Elevator Systems	40

1.4.1 – Types of Elevators	41
1.4.1.1 – Dumbwaiters.....	43
1.4.1.2 – Material Lifts	44
1.4.1.3 – Stage Lifts	45
1.4.1.4 – Marine Elevators.....	46
1.4.1.5 – Power Sidewalk Elevators	47
1.4.1.6 – Other Types of Elevators.....	48
1.4.1.6.1 – Rooftop Elevators (A17.1 Section-5.6)	48
1.4.1.6.2 – Special Purpose Personnel Elevators (5.7)	48
1.4.1.6.3 – Mine Elevators (5.9).....	48
1.4.1.6.4 – Elevators Used for Construction (510)	48
1.4.1.6.5 – Outside Emergency Elevators (512)	48
1.4.2 – Types	48
1.4.2.1 – Hydraulic Elevator.....	49
1.4.2.1 – Traction Elevator	50
1.5 – Elevator Selection.....	52
1.5.1 – Parameters	52
1.5.2 – Type of Elevator	52
1.5.3 – Traffic Analysis.....	53
1.5.4 – Speed Recommendation.....	54
1.5.5 – Time Estimates	55
1.5.6 – Capacity Recommendation.....	56
1.5.7 – Elevator Location	56
1.5.8 – Elevator Identification.....	56
1.6 – Examples	57
1.6.1 – Example H1-1	57
1.6.2 – Example G1-1.....	57
1.6.3 – Example T1-1.....	57
1.7 – Elevator Loading Classification.....	58
1.7.1 – Loading Classification.....	58
1.7.2 – Passenger Elevator.....	58
1.7.3 – Freight Elevator	59
1.7.4 – Example H1-2, G1-2 and T1-2.....	59
1.8 – Elevator Hoistway (HWY)	60
1.8.1 – Hoistway (HWY)	60
1.8.2 – Elevator Pit	61
1.8.3 – Car Position	63

1.8.4 – Elevator Overhead	63
1.8.5 – Machinery Space, Machine Rooms (MRs) Control Spaces and Control Rooms.....	64
1.8.6 – Equipment in Hoistways	65
1.8.7 – Floors Identification	65
1.9 – Elevator Car Enclosure	66
1.9.1 – Car Enclosure (Cab or Cabin)	66
1.9.2 – Cab Emergency Exit	68
1.9.3 – Cab Doors.....	69
1.9.3.1 – Restricted Opening of Car Doors.....	70
1.9.3.2 – Types of Doors	71
1.9.3.3 – Door Closed Position.....	71
1.9.3.4 – Manual Opening of Car Doors.....	72
1.10 – Car Frames and Platforms.....	73
1.10.1 – Car Frame (Sling).....	74
1.10.2 – Car Platform	74
1.10.3 – Car Frame and Platform Structural Analysis.....	75
1.10.4 – Car Loading	75
1.10.5 – Allowable Stress and Deflection	77
1.10.6 – Type of Car Frames	78
1.10.7 – Platforms.....	79
1.10.8 – Freight Platforms.....	80
1.10.9 – Passenger Platforms.....	85
1.10.10 – Example H1-3: Platform	87
1.10.11 – Example G1-3: Platform.....	9
1.10.12 – Example T1-3: Platform	89
1.10.13 – Guide Means.....	90
1.11 – Elevator Door System.....	92
1.11.1 – Passenger-Elevator Entrances.....	92
1.11.2 – Passenger-Elevator Entrances Types	92
1.11.3 – Horizontally Sliding Doors.....	93
1.11.4 – Opening and Closing of HWY Doors	95
1.11.5 – Hoistway Door Locking Devices.....	97
1.11.6 – Fire Tests	97
1.11.7 – Power Operation of HWY Doors and Car Doors.....	98
1.11.8 – Door Operations for Horizontally Sliding Doors	99
1.11.9 – Linear Door Operators	103

1.11.10 – Door Protection	104
1.11.11 – Kinetic Energy	105
1.11.12 – Kinetic Energy Calculations for Elevator Doors	106
1.11.13 – Example: Door Kinetic Energy	107
1.11.14.1 – Freight Door Types.....	108
1.11.14.2 – Vertically Bi-Parting Counterbalanced Entrance	109
1.11.14.3 – Vertically Sliding Counterbalanced Doors	110
1.11.14.4 – Freight Door Parts.....	111
1.11.14.5 – Automatic Door Operation	112
1.11.14.6 – Sequence of Operation.....	112
1.11.14.7 – Door Controller.....	112
1.11.14.8 – Door Protection	112
1.12 – Elevator Guidance System	113
1.12.1 – Guide Rails	113
1.12.2 – Joints and Fishplates.....	116
1.12.3 – Guide-Rails Brackets	117
1.12.4 – Allowable Stress and Deflection	118
1.12.5 – Rail Forces	118
1.12.6 – Rail Sizing and Rail Span.....	121
1.12.7 – Example G1-4: Guide Rail	122
1.12.8 – Example T1-4: Guide Rail	123
1.12.9 – Single Car or Counterweight Safety.....	124
1.12.10 – Guide Rails for CWTs without Safeties	124
1.12.11 – Intermediate Tie Brackets.....	124
1.12.12.2 – Example H1-4: Guide Rails.....	126
1.13 – Elevator Buffers and Bumpers	127
1.13.1 – Buffers	127
1.13.2 – Solid Bumpers	127
1.13.3 – Elastomeric Buffer.....	127
1.13.3.1 – Retardation	128
1.13.3.2 – Return Speed	128
1.13.3.3 – Deformation.....	129
1.13.3.4 – Full Compression	129
1.13.3.5 – Type Tests and Certification for Elastomeric Buffers	129
1.13.3.6 – Elastomeric Buffer Marking Plate.....	129
1.13.4 – Spring Buffers.....	130

1.13.5 – Spring-Buffer Reaction and Impact	131
1.13.6 – Spring-Buffer Load Rating	132
1.13.7 – Spring Wahl Factor.....	133
1.13.8 – Spring-Buffer Stress Calculations.....	133
1.13.9 – Spring-Buffer Selection	135
1.13.10 – Oil Buffers.....	137
1.13.11 – Means for Determining Oil Level.....	139
1.13.12 – Oil-Buffer Selection.....	139
1.13.13 – Oil-Buffer Reaction and Impact	139
1.13.14 – Example G1-5: Buffer Reaction.....	140
1.13.15 – Example T1-5: Buffer Reaction	141
1.14 – Clearances	141
1.14.1 – Horizontal Car and CWT Clearances.....	141
1.14.2 – Top and Bottom Refuge Space.....	142
1.14.3 – Vertical Top and Bottom Runbys.....	143
1.14.4 – Vertical Top and Bottom Clearances.....	143
Chapter 2: Electric Elevators.....	145
2.1 – Introduction	145
2.1.1 – A Brief History	145
2.2 – Elevator Systems	148
2.2.1 – Systems	148
2.2.2 – Geared Traction Elevators.....	150
2.2.3 – Gearless Traction Elevators.....	152
2.2.4 – MRL Traction Elevators	153
2.2.5 – Underslung Gearless Traction Elevators	155
2.2.6 – Traction-Elevator Suspension Arrangement (Roping)	156
2.2.7 – Traction-Elevator Arrangements.....	157
2.2.8 – TWIN Elevator System.....	160
2.2.9 – Rope-less Electric Elevator.....	163
2.2.9.1 – Scope.....	163
2.2.9.2 – Space Use in Tall Buildings.....	164
2.2.9.3 – Multi-directional Elevators	165
2.2.9.4 – How MULTI Works	165
2.2.9.5 – MULTI Advantages	166
2.2.9.6 – Testing and Certification	167
2.3 – Elevator Car Frame.....	168

2.3.1 – Traction-Elevator Car Frame	168
2.3.2 – Traction-Elevator Crosshead.....	169
2.3.3 – Example G1-6: Crosshead.....	170
2.3.4 – Example T1-6: Crosshead.....	171
2.3.5 – Traction-Elevator Plank	172
2.3.6 – Example G1-7: Plank.....	172
2.3.7 – Example T1-7: Plank.....	173
2.3.8 – Traction-Elevator Stile	174
2.3.9 – Example G1-8: Stile	176
2.3.10 – Example T1-8: Stile	177
2.4 – Counterweights (CWT).....	179
2.4.1 – CWT and Filler Weights.....	179
2.4.2 – CWT Weight	179
2.5 – Traction-Elevator Suspension System	181
2.5.1 – Elevator Suspension Arrangement (Roping).....	181
2.5.2 – Suspension System.....	188
2.5.3 – Suspension Means	189
2.5.3.1 – Stranded Carbon Steel Wire Rope (SWRs)	189
2.5.3.2 – Noncircular Elastomeric Coated Steel Belts (CSBs).....	200
2.5.3.3 – Aramid Fiber Suspension Members (AFR).....	204
2.5.3.4 – Data Tag at Suspension-Means Fastening	208
2.5.3.5 – New Rope Technology	208
2.5.4 – Suspension-Member Equalizers	209
2.5.5 – Suspension Means Factor of Safety.....	210
2.5.6 – Example G1-9: Wire Rope	211
2.5.7 – Example T1-9: Wire Rope	212
2.5.8 – Suspension-Member Fastening	213
2.5.9 – Compensation Means.....	218
2.5.10 – Static Tension	220
2.5.11 – Example G1-10: Static Tension	221
2.5.12 – Example T1-10: Static Tension	222
2.6 – Driving Machines and Sheaves	223
2.6.1 – Types of Machines	223
2.6.1.1 – Winding-Drum Elevators.....	223
2.2.1.2 – Traction Elevators.....	223
2.6.2 – Sheaves	224

2.6.3 – Types of Grooves.....	226
2.6.3.1 – U-Groove	226
2.6.3.2 – Undercut U-Groove	227
2.6.3.3 – V-Groove	228
2.6.4 – Deflector Sheave	230
2.6.5 – Traction	231
2.6.6 – Traction Ratio	231
2.6.7 – Available Traction.....	232
2.6.8 – Required Traction.....	232
2.6.9 – Example G1-11: Traction.....	236
2.6.10 – Example T1-11: Traction	237
2.6.11 – Sheave Shaft Load (SSL) and Torque.....	237
2.6.12 – Example G1-12: Torque	239
2.6.13 – Example T1-12: Torque	239
2.6.14 – Braking System.....	240
2.6.15 – Machinery.....	243
2.6.15.2.1 – Gearless Traction Machines.....	246
2.6.15.2 – Gearless Traction Machines.....	246
2.6.15.2.2 – Advantages.....	247
2.6.15.2.3 – Disadvantages	247
2.6.15.2.4 – Elevator Selection	248
2.7 – Elevator Safety System	249
2.7.1 – Speed Governor	249
2.7.2 – Governor Tripping Speed.....	251
2.7.2.1 – Car Governor Tripping Speed	251
2.7.2.2 – Counterweight Governor Tripping Speed.....	251
2.7.3 – Speed-Governor OS Switch.....	252
2.7.4 – Governor Ropes	253
2.7.5 – Elevator Safeties.....	255
2.7.6 – Type of Safety.....	256
2.7.7 – Stopping Distances Safeties Calulation.....	258
2.8 – Clearances.....	259
2.8.1 – Elevator Jump.....	259
2.8.2 – Clearances.....	260
2.8.2.1 – Minimum Bottom Runby	260
2.8.2.2 – Maximum Botton Runby.....	261
2.8.2.3 – Maximum Upward Movement of the Car	261

2.8.2.4 – Maximum Upward Movement of the Car	261
2.8.2.5 – Top-of-Car Clearances.....	262
2.8.2.6 – Top-of-CWT Clearances.....	264
2.8.2.7 – Equipment on Top of Car	264
2.9 – Layout Drawings.....	265
2.9.1 – Data	265
2.9.2 – Layout Drawings.....	265
2.9.3 – Information Required on Layout Drawings.....	265
2.9.4 – Data Plates	266
2.9.5 – Crosshead Data Plate	266
2.9.6 – Example G1-14: Data	267
2.9.7 – Example T1-14: Data.....	267
2.9.8 – Example G1-15: Layout Drawings.....	268
2.9.9 – Example T1-15: Layout Drawings.....	270
2.10 – Famous Elevator.....	272
2.10.1 – Bailong Elevator	272
2.10.2 – Umeda Hankyu Elevator	272
2.10.3 – Elevator Lacerda	274
2.10.4 – Hammetschwand Elevator.....	275
2.10.5 – Autostadt Silos	276
2.10.6 – Sky Tower's Elevator	277
2.10.8 – Rising Tide Elevator.....	278
2.10.9 – Eiffel Tower Elevator	279
2.10.10 – Louvre Elevator	280
Chapter 3: Hydraulic Elevators	281
3.1 – Introduction	281
3.1.1 – History.....	281
3.1.2 – Hydraulic Fluid	283
3.1.3 – Hydraulic Elevator Types.....	288
3.1.4 – Conventional in-Ground, Direct-Acting Hydraulic Elevator.....	290
3.1.5 – Twin-Post Hole-Less Hydraulic Elevator.....	291
3.1.6 – Cantilever-Roped Hydraulic Elevator	292
3.1.7 – Twin-Roped Hydraulic Elevator.....	293
3.1.8 – Corner-Post Hydraulic Elevator.....	294

3.1.9 – Counterweighted Roped Hole-Less Hydraulic (MRL Hydraulic) Elevator	295
3.1.10 – Top and Bottom Runbys and Clearances	296
3.2 – Hydraulic-Elevator Car Frames.....	298
3.2.1 – Car Frame.....	298
3.2.2 – Hydraulic-Elevator Crosshead.....	299
3.2.3 – Example H1-6: Hydraulic-Elevator Crosshead	299
3.2.4 – Hydraulic-Elevator Plank.....	300
3.2.5 – Example H1-7: Hydraulic-Elevator Plank	301
3.2.6 – Hydraulic-Elevator Stile.....	302
3.2.7 – Example H1-8: Hydraulic-Elevator Stile	302
3.3 – Hydraulic Jacks	303
3.3.1 – Hydraulic Jack.....	305
3.3.2 – Single-Stage Hydraulic Jack.....	306
3.3.3 – Cylinder Design	306
3.3.4 – Hydraulic Jack Selection.....	308
3.3.5 – Piston Design.....	308
3.3.6 – Column Buckling	309
3.3.7 – Example.....	313
3.3.8 – Piston Column Strength	313
3.3.9 – Piston External Pressure	313
3.3.10 – Buoyancy.....	314
3.3.11 – Example H1-9: Jack Selection	315
3.3.12 – Two-Stage Hydraulic Jack.....	317
3.3.12.1 – Synchronization.....	319
3.3.12.2 – TLJ Pressure.....	320
3.3.12.3 – TLJ Required Flow	320
3.3.12.4 – TLJ Follower Guide.....	320
3.4 – Hydraulic Pressure Piping.....	321
3.4.1 – Piping.....	321
3.4.2 – Pipe Wall Thickness.....	321
3.4.3 – Pipe Stress.....	322
3.4.4 – Pipe Factor of Safety	322
3.4.5 – Pipe Connections	322
3.4.6 – Pipe Supports.....	322
3.5 – Hydraulic Machines.....	323
3.5.1 – Hydraulic Machine	323

3.5.2 – Submersible Power Unit	323
3.5.3 – Dry Power Unit.....	328
3.5.4 – Example H1-10: Power Unit.....	329
3.6 – Hydraulic Valves	330
3.6.1 – Introduction	330
3.6.2 – Brass Valves.....	330
3.6.3 – Shutoff Valve	331
3.6.4 – Over-Speed Valve	331
3.6.5 – Hydraulic-Unit Valve.....	332
3.6.6 – Pressure Rating	332
3.6.7 – Unit Valve, Up-Direction Section	333
3.6.8 – Unit Valve, Down-Direction Section	334
3.6.9 – Up-Direction Operation of Control Valve	335
3.6.10 – Down-Direction Operation of Control Valve	338
3.6.11 – Valve Sizing.....	340
3.6.12 – Example H1-11: Valve Sizing.....	340
3.6.13 – Mechanical and Electronic Control Valves	342
3.6.13.1 – Elevator Electronic Control Valve	342
3.7 – Clearances.....	343
3.7.1 – Vertical Clearances.....	343
3.7.2 – Hydraulic-Elevator Overhead.....	343
3.7.3 – Hydraulic-Elevator Pit Depth	344
3.7.4 – Example H1-12: Overhead and Pit Depth.....	345
3.8 – Required Data.....	347
3.8.1 – Data	347
3.8.2 – Layout Drawings.....	347
3.8.3 – Data Plates	348
3.8.4 – Crosshead Data Plate	348
3.8.5 – Example H1-13: Data Table.....	349
3.8.6 – Example H1-14: Job Drawings	350
3.9 – Smart Servo Electronic Valves.....	353
Chapter 4: Private-Residence Elevators.....	373
4.1 – Scope.....	373
4.1.1 – Introduction	374
4.2 – Residential Elevator Market.....	376
4.2.1 – Statistics	376
4.3 – History	379
4.3.1 – Major Generations of the Western World	379

4.3.2 – Baby Boomers	380
4.4 – Types of Residential Elevators.....	383
4.4.1 – Types	383
4.4.2 – Hydraulic Residential Elevators.....	385
4.4.2.1 – Cantilever Roped Hydro.....	386
4.4.2.2 – General Requirements for Hydraulic Home Lifts.....	386
4.4.2.3 – Driving Machines, Sheaves, Valves, Piping, Fittings, Tanks and Supports	387
4.4.2.4 – Pressure Switch.....	387
4.4.2.5 – Terminal Stopping Devices.....	387
4.4.2.6 – Anticreep Leveling Device.....	387
4.4.3 – Electric Residential Elevator.....	388
4.4.3.1 – Conventional Electric Residential Elevator	389
4.4.4 – Pneumatic Home Lift	391
4.5 – Residential Eleator Design Criteria	392
4.5.1 – Elevator Parameters.....	392
4.5.2 – Residential Elevator Code Requirements	392
4.5.2.1 – Capacity Limitation	392
4.5.2.2 – Speed Limitation	393
4.5.2.3 – Rise Limitation.....	393
4.6 – Examples	394
4.6.1 – Example R1-1: Residential Elevator	394
4.6.2 – Example R1-2: Dimensions	394
4.7 – Hoistway	394
4.7.1 – Hoistway Construction.....	394
4.7.2 – Pit	395
4.7.3 – Top Car Clearance	395
4.7.4 – Horizontal Car & Hoistway Clearance	395
4.7.5 – Horizontal Car & Landing Sills Clearance.....	395
4.7.6 – Types of Hoistway Doors.....	395
4.7.7 – Horizontally Sliding Doors.....	395
4.7.7.1 – Horizontally Swinging, Single Section.....	396
4.7.8 – Protection of Hoistway Openings	396
4.7.9 – Clearance Between Hoistway Doors and Landing Sills.....	396

4.7.10 – Locking Devices for Hoistway Doors and Gates	396
4.8 – Elevator Car Enclosures.....	397
4.8.1 – Car Platforms.....	397
4.8.2 – Car Doors and Gates	398
4.8.3 – Electric Contact	398
4.8.4 – Two-Way Communications Means	398
4.8.5 – Emergency Signaling Device	399
4.8.6 – Child Entrapment	399
4.8.6.1 – Excessive Door-gate Clearance	399
4.8.6.2 – Industry Warnings.....	400
4.8.6.3 – Remedy	400
4.8.6.4 – Strength & Deflection of Car Doors and Gates.....	401
4.8.6.4.1 – Deflection Limit: Section 5.3.1.8.2 (d).....	401
4.8.6.5 – Clearance between Hoistway Doors and Car Doors.....	401
4.9 – Residential Elevator Car Frame	402
4.9.1 – Roped Hydro Cantilever Car Frame	403
4.9.2 – Types of Structures and Loading	404
4.9.2.1 – Types of Structures	404
4.9.2.2 – Types of Beams	404
4.9.2.2.1 – Beam Classification Based on Type of Support	404
4.9.2.2.1 – Cantilever Beam.....	405
4.9.2.3 – Types of Loading	406
4.9.2.3.1 – Concentrated Load	406
4.9.2.3.2 – Distributed Load	406
4.9.2.4 – Moment and Deflection Formulas	407
4.9.3 – Example R1-2: Stile	408
4.9.4 – Example R1-3: Platform	411
4.10 – Car & CWT Guide Rails and Guide Fastenings:.....	414
4.10.1 – Example R1-4: Guide Rail.....	414
4.10.2 – Rail Forces	415
4.10.3 – Example R1-5: Rail Forces.....	411
4.11 – Driving Machines, Sheaves & Supports	417
4.11.1 – Private Residence Electric Elevators	417
4.11.2 – Private Residence Hydraulic Elevators.....	417
4.11.2.1 – General Requirements for Hydraulic Home Lifts.....	417

4.11.2.2 – Hydro Driving Machines, Sheaves, and Supports.....	417
4.11.2.2.1 – Components	417
4.11.2.2.2 – Pressure Switch.....	417
4.11.2.3 – Terminal Stopping Device	417
4.11.2.4 – Anticreep Leveling Device.....	417
4.11.2.5 – Example R1-6 Piston & Cylinder Slection	417
4.12 – Layout Drawing	420
4.12.1 – Capacity Plate.....	420
4.12.2 – Data Plate	420
4.12.3 – Drawings	420
Chapter 5: Inclined Elevators	423
5.1 – Example 5-1: Rolling Friction	427
5.2 – Example 5-2: Speed Calculation	428
Chapter 6: Controller Electricals	445
6.1: Introduction	445
6.1.1 – Elevator Components	445
6.1.2 – Elevator Mechanical Components.....	445
6.1.3 – Elevator Electrical Components	446
6.2: Driving Machine	448
6.2.1 – Types of Driving Machines.....	448
6.2.1.1 – Gearless Machine.....	448
6.2.1.2 – Machine-Room-Less (MRL).....	449
6.2.1.3 – Geared Machine.....	449
6.2.1.4 – Drum Machine	450
6.2.2 – Driving Machines Sensors.....	450
6.2.3 – Elevator Machine Room.....	451
6.2.4 – Components of Machine Drive	452
6.2.4.1 – Electrical Motor.....	452
6.2.4.2 – The A.C. Motor.....	452
6.2.4.3 – Brake	454
6.3 – Selector	454
6.3.1 – Selector Tape & Reader	454
6.3.2 – Low-rise Landing System	455
6.3.3 – Mid-rise Landing System.....	455
6.3.4 – High-rise Landing System	455
6.4 – Fixtures & Signals; the Key to Communications.....	456

6.4.1 – Hall Station.....	456
6.4.2 – Hall Lantern (HL)	456
6.4.3 – Car Operating Panel (C.O.P.).....	456
6.4.4 – Hall Position Indicator (HPI).....	457
6.4.5 – Elevator Dispatching	457
6.4.5.1 – Conventional Dispatching and Passenger Interfaces.....	457
6.4.5.2 – Destination Dispatching and Passenger Interfaces.....	458
6.4.5.3 – Hybrid Dispatching and Passenger Interfaces	458
6.5 – Door Operator	459
6.5.1 – Horizontally Sliding Door	459
6.5.1.1 – Horizontally Sliding Door Operators	459
6.5.1.2 – Door Operator Types.....	459
6.5.1.3 – Electronic Linear Door Operators.....	460
6.5.2 – Door Protection.....	459
6.6 – HWY Switches	460
6.6.1 – Limit Switches.....	461
6.6.2 – Terminal Stopping Switches	461
6.6.3 – High-rise Buildings	461
6.7 – Accessories.....	462
6.7.1 – Pit Switch	462
6.7.2 – Fire Key Box	462
6.7.3 – Car Top Station.....	462
6.7.4 – Speed-Governor OS Switch	462
6.8 – Wiring Package	463
6.8.1 – Traveling Cable; the Link between the Car & Machine.....	463
6.9 – Elevator Controller	465
6.9.1 – Scope	465
6.9.2 – Manually Controlled Elevator.....	466
6.9.3 – Elevator Operators.....	467
6.9.4 – Automatic Controlled Elevator	468
6.9.5 – Elevator Control System	470
6.9.6 – Elevator Control System Components.....	470
6.9.6.1 – Inputs.....	470

6.9.6.2 – Outputs	470
6.9.6.3 – Controller Function	471
6.9.6.4 –Types of Operation	471
6.9.7 – Types of Controllers.....	472
6.9.8 – Fuzzy Logic	474
6.9.9 – Fuzzy Control System.....	475
6.9.10 – Introductions to Dynamics.....	478
6.9.10.1 – Position, Velocity, Acceleration, and Jerk	478
6.9.10.2 – Example.....	481
6.9.10.3 – Motion of a Particle.....	483
6.9.11 – Motion Control	487
6.10 – Emergency Power Operation	489
Chapter 7 – Seismic Elevators.....	491
7.1 – Scope	491
7.1.1 – Earthquake Measurement	491
7.1.2 – California Earthquakes	492
7.1.3 – California Complex Fault System.....	494
7.2 – Introduction	495
7.2.1 – What is an Earthquake?.....	496
7.2.2 – Tectonics	497
7.2.3 – What Are Seismic Waves?.....	499
7.2.4 – Elevator Acceleration.....	500
7.2.5 – Newton's Three Fundamental Laws	501
7.2.6 – Newton's Second Law of Motion	502
7.2.7 – Elevator Design Criteria for Seismic Zones.....	503
7.2.8 – The Vulnerabilities of Elevators.....	503
7.3 – Elevator Seismic Requirements.....	505
7.3.1 – Building Code Jurisdiction	505
7.3.2 – Elevator Component Force Levels	505
7.3.2.1 – Component Force Levels	506
7.3.2.2 – Component Seismic Force Level.....	507
7.3.2.3 – Component Seismic Force Level Based on Seismic Risk Zones	507
7.3.3 – Components and Vertical Load Bearing Rails	507
7.3.4 – Load Combinations Using Allowable Stress Design....	507
7.3.5 – Components Operating Weights.....	508

7.4 – Counterweights	508
7.4.1 – Counterweight	508
7.4.2 – Counterweight Design	508
7.4.3 – Counterweight Rail Forces	508
7.4.4 – Clearance CWT Frame	509
7.4.5 – CTW Guiding Members and Position Restraints	509
7.4.6 – Seismic Force on Position Restraints	509
7.4.7 – Clearance	510
7.5 – Seismic Rail Forces	510
7.5.1 – Horizontal Rail Forces in Seismic Zones	510
7.5.2 – Information on Elevator Layout Drawings.....	511
7.5.3 – Example G1-15: Rail Brackets.....	512
7.6 – Suspension Systems	515
7.6.1 – Suspension Systems	515
7.6.2 – Retiners for Suspension Means.....	515
7.6.3 – Double-Wrap Traction Applications	515
7.6.4 – Restraints for Suspension Members.....	515
7.7 – Emergency Operation and Signaling Devices.....	515
7.7.1 – Earthquake Emergency Operations	516
7.7.2 – Earthquake Equipment	517
7.7.3 – Seismic Protective Device Requirement	517
7.7.4 – Elevator Operation.....	518
7.7.4.1 – Elevator Operation, Seismic Switch: Actuation	518
7.7.4.2 – Elevator Operation, Displacement Switch	518
7.8 – Hydraulic Elevators	520
7.8.1 – Machine Room.....	520
7.8.2 – Support of Tank	520
7.8.3 – Pipe Support.....	520
7.8.4 – OS Valve	521
7.8.5 – Example H1-16: Anchorage	521
7.8.6 – Example H1-17: Rail Brackets.....	522
Chapter 8: Skyscrapers	527
8.1 – Scope	527
8.2 – Introduction	527
8.2.1 – High-Rise Building.....	528
8.2.1.1 – High-Rise Definition	529

8.2.2 – Skyscrapers.....	529
8.2.2.1 – Skyscraper Definition.....	530
8.3 – History	531
8.3.1 – High-Rise History.....	531
8.3.2 – Skyscraper History	532
8.4 – Modern Skyscrapers	532
8.4.1 – Tubular Structural Systems.....	533
8.5 – Evolution of Skyscrapers.....	535
8.5.1 – 1925 World's Tallest Skyline	536
8.5.2 – 1950 World's Tallest Skyline	538
8.5.3 – 1975 World's Tallest Skyline	540
8.5.4 – 1999 World's Tallest Skyline	542
8.5.5 – 2020 World's Tallest Skyline	544
8.5.6 – Supertall Skyscrapers by Century	545
8.6 – Tall Buildings.....	547
8.6.1 – Supertall & Megatall Buildings	547
8.6.2 – Elevator Zoning.....	549
8.6.3 – Sky Lobby.....	551
8.6.4 – Double-Deck Elevator.....	552
8.6.5 – TWIN.....	553
8.6.6 – MULTI	555
8.7 – The Global Tall Building Impact.....	557
8.7.1 – Market Snapshot of 2020.....	558
8.7.2 – Market Snapshot of 2019.....	559
8.7.3 – Skybridge	561
8.7.3.1 – Skybridge Types.....	562
8.7.4 – Observation Deck.....	565
8.7.4.1 – Tallest Observation Decks.....	566
8.7.5 – Tallest Buildings by Continent.....	567
8.7.6 – Remarkable Project of 2019	569
8.7.6.1 – Zaha Hadid.....	570
8.7.6.2 – Zaha Hadid Architects.....	570
8.7.6.3 – Conclusions Year 2019.....	570
8.7.7 – Market Predictions for 2021.....	571
8.7.7.1 – Brake on Supertall Building Boom.....	572
8.7.7.2 – Coronavirus Pandemic (COVID-19)	573

8.8 – American Cities	575
8.8.1 – Vertical Urbanism	575
8.8.2 – The Cities of the Future.....	576
8.8.2.1 – Buildings.....	577
8.8.2.2 – Technology.....	577
8.8.2.3 – Sustainability.....	578
8.8.3 – Transportation.....	578
8.8.3.1 – Aviation & Air Taxis.....	579
8.8.3.2 – Electric Vehicles (EVs).....	580
8.8.3.3 – Hyperloop Concept.....	580
8.8.4 – The Pandemic Will Reshape the World	581
8.8.4.1 – The COVID-19 Experience Will Reshape Architecture..	582
8.8.4.2 – Elevator Space	584
8.9 – The Coronavirus Era.....	586
8.9.1 – Rethinking Sustainable Vertical Urbanism	586
8.10 – Resilient Skyscrapers	586
Chapter 9.....	593
9.1 – Scope	593
9.1.1 – Introduction.....	593
9.1.1.1 – Escalators	594
9.1.1.2 – Moving Walks	594
9.1.2 – Escalator.....	595
9.1.2.1 – Name Development.....	595
9.1.2.2 – History of Escalators.....	596
9.1.2.3 – U.S. Escalator Market	598
9.1.2.4 – International Escalator Market.....	599
9.1.2.5 – Metro System.....	600
9.1.3 – Escalator System.....	603
9.1.3.1 – System.....	603
9.1.3.2 – Description	604
9.1.3.3 – Escalator Parameters	605
9.1.4 – Types of Escalators	606
9.1.4.1 – Conventional Escalators.....	606
9.1.4.2 – Spiral Escalator.....	607
9.1.4.3 – Shopping-Cart Conveyors	607
9.1.4.3.1 – Compliance	607

9.1.4.3.2 – Specifications	608
9.1.4.3.3 – Constuction.....	608
9.1.4.3.4 – Shopping Carts.....	608
9.1.4.4 – Other Types of Escalators	608
9.1.4.4.1 – Flat-able Escalators	609
9.1.4.4.2 – Wave Escalator.....	609
9.1.4.4.3 – Portable Escalators for Airplanes	609
9.1.4.4.4 – Escalators for Wheelchairs	610
9.1.5 – Examples	611
9.1.5.1 – Example ES1-1: Commercial Escalator.....	611
9.1.5.2 – Example ES2-1: HD Escalator	611
9.1.5.3 – Example 3-1: Exercises	611
9.1.6 – Unique Escalator	612
9.1.6.1 – World's Longest Escalators	612
9.1.6.2 – World's Shortest Escalators.....	613
9.1.6.3 – Oldest Working Escalator	613
9.1.6.4 – First Spiral Escalator.....	614
9.1.6.5 – Longest Spiral Escalator.....	614
9.1.6.6 – First Underwater Escalator	615
9.1.6.7 – First Arched Escalator	615
9.1.6.8 – First Bike Escalator	616
9.2 – Scope	617
9.2.1 – Introduction.....	617
9.2.1.1 – Escalator and Elevator Analogy	617
9.2.1.2 – Escalator and Elevator Contrasts	619
9.2.1.3 – Escalator Advantages	620
9.2.1.4 – Codes Compliance.....	620
9.2.1.5 – Escalator System	620
9.2.1.5.1 – Basic Escalator Components	621
9.2.1.5.2 – Escalator Operation	623
9.2.2 – Escalator Capacity	624
9.2.2.1 – Escalator Capacity	624
9.2.2.2 – Escalator Theoretical Capacity(C_T)	624
9.2.2.3 – Example 3-2: Capacity	625
9.2.2.4 – Passenger Behavior	626
9.2.2.4.1 – Passenger Space on Escalators	626

9.2.2.4.2 – Standing on Escalators.....	627
9.2.2.4.3 – Walking on Escalators	627
9.2.2.4.4 – Elevation Change	628
9.2.2.4.5 – Escalator Capacity and Associated Flow.....	629
9.2.2.5 – The Empty-Step Phenomenon.....	630
9.2.2.6 – Escalator Practical Capacity (CP)	630
9.2.3 – Escalator Loading Classification	631
9.2.3.1 – Commercial	631
9.2.3.2 – Heavy Duty (HD).....	631
9.2.3.3 – Extra Heavy Duty (XHD)	632
9.2.4 – Escalator Selection	633
9.2.4.1 – Escalator Parameters	634
9.2.4.2 – Escalator Application.....	635
9.2.4.3 – Traffic Analysis	637
9.2.4.3.1 – Example 3-3: Population.....	637
9.2.4.3.2 – Simulation	639
9.2.4.4 – Required Capacity (CR)	639
9.2.4.4.1 – Shopping Center Case Study.....	639
9.2.4.4.2 – Metro Station Case Study.....	640
9.2.4.4.3 – Example 3-4: Metro Station	641
9.2.4.5 – Speed Recommendation.....	641
9.2.4.5.1 – Standby Speed Operation.....	642
9.2.4.6 – Escalator Arrangements.....	643
9.2.4.6.1 – Single Escalator.....	643
9.2.4.6.2 – Multiple Escalators	645
9.2.4.6.3 – Crisscross Arrangement.....	647
9.2.5 – Escalator Wellway.....	648
9.2.5.1 – Example ES2-2: Dimensions	649
9.2.5.2 – Wellway.....	649
9.2.5.3 – Escalator Pit.....	650
9.2.5.4 – Machine Room.....	650
9.2.5.5 – Headroom.....	651
9.2.5.6 – Working Point (WP).....	651
9.2.5.7 – Lighting of Machine Room.....	651
9.2.6 – Escalator Enclosure.....	652
9.2.6.1 – Escalator Balustrades.....	652

9.2.6.1.1 – Escalator Balustrades Construction	653
9.2.6.1.2 – Balustrades Strength	653
9.2.6.1.3 – Use of Glass	654
9.2.6.1.4 – Interior Low Deck.....	654
9.2.6.1.5 – Loaded Gap Between Skirt and Step.....	654
9.2.6.1.6 – Skirt Panels	655
9.2.6.2 – Traveling Handrails.....	655
9.2.6.3 – Escalator Entrance and Egress.....	655
9.2.6.3.1 – Combplates	656
9.2.6.3.2 – Distinction Between Comb and Step.....	657
9.2.6.3.3 – Adjacent Floor Surfaces	657
9.2.6.3.4 – Safety Zone.....	658
9.2.6.3.5 – Flat Steps.....	659
9.2.6.4 – Escalator Cladding.....	659
9.2.6.5 – Emergency Stop	661
9.2.6.6 – Starting Switch.....	661
9.2.7 – Escalator Structure	662
9.2.7.1 – Truss Definition	662
9.2.7.1.1 – Truss Terminology	664
9.2.7.1.2 – Types of Trusses	666
9.2.7.1.3 – Roof Timber Trusses.....	669
9.2.7.1.4 – Truss Member Sections.....	670
9.2.7.1.5 – Escalator Frame.....	670
9.2.7.2 – Escalator Truss Requirement	671
9.2.7.2.1 – Escalator Truss	672
9.2.7.2.2 – Truss End Supports	673
9.2.7.2.3 – Intermediate Truss Support	674
9.2.7.3 – Structural Load	674
9.2.7.3.1 – Types of Loads	675
9.2.7.3.2 – Loads on Structures	675
9.2.7.3.3 – Types of Loading.....	676
9.2.7.3.4 – Escalators Loading.....	677
9.2.7.3.5 – Structural Rated Load.....	677
9.2.7.3.6 – Truss Factor of Safety.....	678
9.2.7.3.7 – Average Level of Use	678
9.2.7.3.8 – Example ES2-3: Rated Load	678

9.2.7.4 – Allowable Stress and Deflection.....	679
9.2.7.4.1 – Truss Allowable Deflection	679
9.2.7.4.2 – Tension Members' Allowable Stress.....	679
9.2.7.4.3 – Example 3-5: Allowable Tension	680
9.2.7.4.4 – Slenderness Ratio.....	680
9.2.7.4.5 – Euler's Critical Axial Compression Load	681
9.2.7.4.6 – Member's Allowable Compression Stress.....	682
9.2.7.4.7 – Code Allowable Deflection and Stress	682
9.2.7.5 – Escalator Structural Analysis	685
9.2.7.5.1 – Mechanics	685
9.2.7.5.2 – Vectors.....	687
9.2.7.5.3 – Example 3-6: Vector Resultant	693
9.2.7.5.4 – Statics of Particles	694
9.2.7.5.5 – Rigid Bodies	699
9.2.7.5.6 – Structural Analysis of Trusses	706
9.2.7.5.7 – Example 3-7: Truss Member Forces	710
9.2.7.5.8 – Truss Modeling and Computations	711
9.2.7.5.9 – Example 3-8: Truss Deflection.....	711
9.2.7.5.10 – Analysis of 3D Truss.....	715
9.2.7.6 – Escalator Guidance System	716
9.2.7.6.1 – Escalator Tracks	716
9.2.7.6.2 – Track Supports	718
9.2.7.6.3 – Step Wheels.....	718
9.2.8 – Escalator Moving Mechanisms.....	716
9.2.8.1 – Escalator Steps.....	720
9.2.8.2 – Escalator Step Design.....	722
9.2.8.3 – Step Assembly.....	724
9.2.8.4 – Step Dimensions.....	726
9.2.8.5 – Example ES2-4:Steps	728
9.2.8.6 – Step Materials.....	728
9.2.8.7 – Step and Step-Chain Mechanism.....	729
9.2.8.8 – Escalator Step Chain	730
9.2.8.8.1 – Types of Step Chains	730
9.2.8.8.2 – Low Traffic Applications	731
9.2.8.9 – Number of Visible Steps.....	732
9.2.8.10 – Example ES2-5: Visible.....	732

9.2.8.11 – Escalator Handrails	732
9.2.8.12 – Escalator Handrail Driving System	734
9.2.8.12.1 – Frictional Handrail Drive	735
9.2.8.12.2 – Handrail Rollers	736
9.2.8.12.3 – Direct Handrail Drive	737
9.2.8.13 – Handrail Guide and Escalator Balustrade.....	737
9.2.8.14 – Handrail Dimensions	737
9.2.8.15 – Example ES2-6: Handrails and Safety Zone	739
9.2.8.16 – Handrail Material and Construction.....	740
9.2.8.16.1 – Handrail Material Properties.....	741
9.2.8.16.2 – Handrail Construction.....	742
9.2.8.16.3 – Handrail Evolutions.....	742
9.2.8.17 – Escalator Handrail Speed.....	743
9.2.8.18 – Under-Handrail Lighting	743
9.2.9 – Escalator Driving Machines.....	744
9.2.9.1 – Escalator Machines	745
9.2.9.1.1 – Escalator Motor.....	745
9.2.9.1.2 – Escalator Gearbox.....	746
9.2.9.2 – Motor Power and Efficiency.....	747
9.2.9.2.1 – Motor Efficiency	748
9.2.9.2.2 – Motor Power.....	748
9.2.9.2.3 – Motor Starter	750
9.2.9.2.4 – Drive Systems.....	750
9.2.9.3 – Example ES2-7: Motor Sizing	750
9.2.9.4 – Types of Machines	751
9.2.9.4.1 – Chained Drive.....	752
9.2.9.4.2 – Direct-Drive Technology.....	752
9.2.9.5 – Escalator Driving-Machine Brake	753
9.2.9.5.1 – Minimum Code Requirements.....	753
9.2.9.5.2 – Escalator Brakes.....	753
9.2.9.5.3 – Old Brake Systems	753
9.2.9.5.4 – Modern Closed-Loop Brake Systems.....	754
9.2.9.6 – Escalator Main Driveshaft.....	754
9.2.9.6.1 – Main Driveshaft Brake	754
9.2.9.7 – Conventional Escalator.....	755
9.2.9.7.1 – Single Driving-Machine Rated Load.....	755

9.2.9.7.2 – Single Machine's Brake Rated Load	755
9.2.9.8 – Example ES2-8: Rated Loads.....	756
9.2.9.9 – Modular Escalator.....	756
9.2.9.9.1 – Modular Driving-Machine Rated Load	756
9.2.9.9.2 – Modular Machine-Brake Rated Load	756
9.2.9.10 – Design Factors of Safety (FOSes)	757
9.2.9.11 – Escalator Operation.....	756
9.2.9.12 – Driving-Machine Brake Design.....	758
9.2.9.12.1 – Driving-Machine Brake Requirements.....	758
9.2.9.12.2 – Driving-Machine Brake Data Plate	759
9.2.9.13 – Example ES2-9:Stopping Distance	759
9.2.10 – Elevator Safety Systems	760
9.2.10.1 – Driving-Machine-Related Safety Device.....	760
9.2.10.1.1 – Maine Brake.....	760
9.2.10.1.2 – Auxiliary Brake.....	760
9.2.10.1.3 – Reversal Stop Device	761
9.2.10.1.4 – Drive-Chain Device.....	761
9.2.10.1.5 – Overload Detection Device	761
9.2.10.1.6 – Disconnected Motor Safety Device	761
9.2.10.2 – Escalator-Step-Related Safety Device	762
9.2.10.2.1 – Missing Step Device.....	762
9.2.10.2.2 – Broken Step-Chain Device	762
9.2.10.2.3 – Step Level Device.....	763
9.2.10.2.4 – Step Illumination	763
9.2.10.2.5 – Step Up-Thrust Device	763
9.2.10.3 – Handrail-Related Devices.....	764
9.2.10.3.1 – Inlet Guard.....	764
9.2.10.3.2 – Inlet Guard Switch	764
9.2.10.4.2 – Dynamic Skirt Panel Obstruction Device.....	765
9.2.10.4.3 – Comb-Step Impact Devices	766
9.2.10.5 – Other Safety Devices.....	766
9.2.10.5.1 – E-Stop Button.....	766
9.2.10.5.2 – Stop Switch in Inspection Controls.....	767
9.2.10.5.3 – Stop Switch in Machinery Spaces	767
9.2.10.5.4 – Escalator Smoke Detectors	768
9.2.10.5.5 – Water-Level Detector.....	768

9.2.10.6 – Safety Signs.....	768
9.2.11 – Clearances	769
9.2.11.1 – Step Clearances	769
9.2.11.2 – Handrail Clearances.....	770
9.2.11.3 – Guard at the Ceiling Intersection.....	772
9.2.12 – Layout Drawing.....	772
9.2.12.1 – Escalator Layout Drawings.....	772
9.2.12.2 – Information on Layout Drawings.....	772
9.2.12.3 – Data Plate(s)	773
9.2.12.4 – Escalator Support Reactions	773
9.2.12.5 – Example ES2-10: Reactions	774
9.2.12.6 – Example ES2-11: Data.....	775
9.2.12.7 – Example ES2-12: Layout Drawing	776
9.3 – Scope	777
9.3.1 – Introduction.....	777
9.3.1.1 – Special Escalator Types	777
9.3.2 – Sprial Escalator	778
9.3.2.1 – Brief History	778
9.3.2.2 – Engineering Breakthrough.....	779
9.3.2.3 – Story of a Spiral Escalator in Europe	780
9.3.2.4 – Spiral Escalator System.....	781
9.3.2.5 – Spiral Escalator Arrangements.....	782
9.3.2.5.1 – Entrance Plan	782
9.3.2.5.2 – Corner Plan.....	783
9.3.2.5.3 – Open-Air Plan	783
9.3.2.5.4 – Plaza Plan	784
9.3.2.5.5 – Multiple Plan	784
9.3.2.6 – Escalator Moving Mechanisms.....	785
9.3.2.6.1 – Escalator Steps and Rollers	785
9.3.2.6.2 – Escalator Step Chain	786
9.3.2.6.3 – Escalator Handrails	786
9.3.2.7 – Sprial Escalator Safety Systems.....	786
9.3.2.7.1 – Step Lateral Displacement Device	786
9.3.2.7.2 – List of Safety Devices	787
9.3.2.8 – Manufacturing.....	788
9.3.2.9 – Highly Precise Installations.....	789

9.3.2.10 – Installed Units	789
9.3.2.11 – Standard Dimensions	791
9.3.2.12 – Layout Drawings.....	793
9.3.3 – Extra Heavy-Duty Escalators.....	794
9.3.3.1 – Introduction.....	794
9.3.3.2 – Operational Requirements.....	794
9.3.3.3 – HD Escalator Loading	795
9.3.3.4 – HD Escalator Parameters	796
9.3.3.5 – HD Escalator Balustrades	798
9.3.3.6 – HD Floorplate.....	799
9.3.3.7 – XHD Escalator Truss Deflection	800
9.3.3.7.1 – XHD Escalator Tracks.....	801
9.3.3.8 – HD Escalator Steps	802
9.3.3.8.1 – Step Rated Load.....	803
9.3.3.8.2 – HD Escalator Step-Chain Construction	803
9.3.3.9 – HD Escalator Driving Machine	804
9.3.3.9.1 – Gearbox.....	804
9.3.3.9.2 – Motor Brake	805
9.3.3.10 – HD Escalator Safety Drive	806
9.3.3.10.1 – Operating Controls	806
9.3.4 – Outdoor Escalators.....	807
9.3.4.1 – Code Compliance.....	808
9.3.4.2 – Climatic and Environmental Conditions.....	809
9.3.4.3 – Escalator Skirts	809
9.3.4.4 – Outdoor Escalator Truss.....	810
9.3.4.5 – Escalator Step-Chain Cover	811
9.3.4.6 – Escalator Heater	811
9.3.4.7 – Example 3-9: Heater	812
9.3.4.8 – Escalator Electrical System	812
9.3.5 – Other Types of Escalators	813
9.3.5.1 – Introduction.....	813
9.3.5.2 – Helixator Technology.....	814
9.3.5.3 – Levytator	814
9.4 – Scope	816
9.4.1 – Introduction.....	816
9.4.2 – MW History	818

9.4.2.1 – High-Speed MWs	819
9.4.2.1.1 – Dunlop Speedway	819
9.4.2.1.2 – TRAX by Dassault.....	819
9.4.2.1.3 – Loderway MW.....	820
9.4.2.1.4 – Parisian Metro.....	820
9.4.3 – MW Application	821
9.4.4 – MW Types.....	822
9.4.4.1 – Treadway Style	822
9.4.4.2 – Angle of Incline.....	823
9.4.4.3 – Treadway Speed	824
9.4.5 – MW Rated Speed	825
9.4.5.1 – Speed Variation	825
9.4.6 – MW Width	827
9.4.7 – MW Theoretical Capacity	828
9.4.8 – Basic MW Components	828
9.4.8.1 – Inclined MW Components	829
9.4.8.2 – Horizontal MW Components.....	830
9.4.8.3 – MW Pallet Chain	831
9.4.8.4 – MW Truss.....	832
9.4.8.5 – MW Balustrades	833
9.4.9 – Horizontal MW Arrangements.....	834
9.4.9.1 – Horizontal Arrangement.....	834
9.4.9.2 – Ramped Horizontal Arrangement.....	835
9.4.10 – Inclined MW Arrangements.....	834
9.4.10.1 – MW Crisscross Arrangement.....	834
9.4.10.2 – MW Parallel Arrangement.....	835
9.4.10.3 – MW Interrupted Arrangement.....	835
9.4.10.4 – MW Continuous Arrangement	835
9.4.11 – MW Safety Devices.....	836
9.4.11.1 – Breaking System.....	836
9.4.11.2 – Electrical and Monitoring Devices.....	837
9.4.11.3 – Anti-Entrapment Devices.....	838
9.4.11.4 – Safety Signs.....	839
9.4.12 – MW Dimensions and Clearances	840
9.4.13 – MW Layout Drawings.....	841

Chapter 10	843
Abstract	843
Maintenance Required by Code	843
Maintenance Visits	844
Quality of Maintenance.....	845
Transparency	847
Procedures	848
Analysis of Intervals.....	850
John Koshak Bio.....	853
Appendix A1: Definitions: Elevators	855
Appendix A2: Definitions: Escalators & Moving Walks	863
Appendix B: Guide Rails.....	871
Appendix C: Hydraulics	875
Appendix D: Structural Steel.....	881
Appendix E: Forumlae in Metric.....	885
Appendix F: Types of Steel.....	891
Appendix G: Bridge Trusses	899
Appendix I: Suspension Systems	903
Appendix S: Seismic	915
Appendix X: Center of Gravity and Centroids.....	929
Appendix Y: Moments of Inertia.....	939